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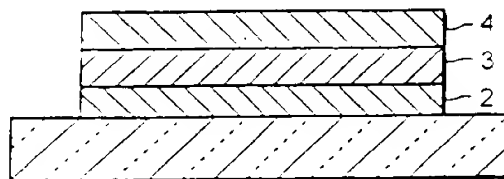


FIG. 1

-- PRIOR ART --

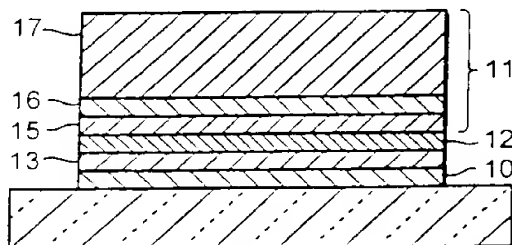


FIG. 2

DIFFERENT CATHODE LAYER STRUCTURE WITH Li/Ca/Al  
 PEDOT=Ba/PEDT/6:Sp/PSS/1 (1:5.5 PEDT:PSS) 500Å  
 EMITTER=R/5BTF8/1:R/TFB/1 (4:1) 750Å

PEAK EFFICIENCY VS DEVICE  
 NO / PROCESS FOR  
 DIFFERENT CATHODES

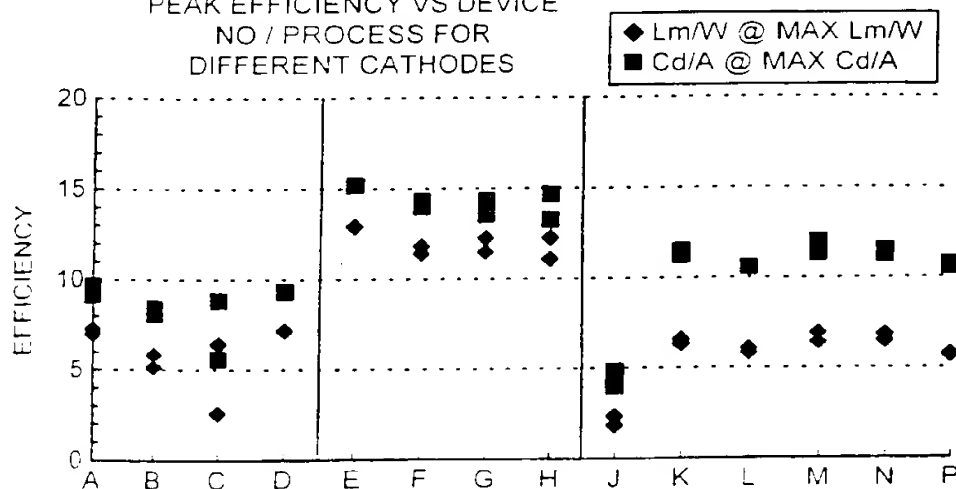


FIG. 3